









## **FT**<sup>™</sup> Series

# Heavy Duty Food Grade PVC Suction Hose

#### **General Applications:**

- Food grade liquids such as milk, beer, wine and juice
- Food grade material handling standard duty
- Ice transfer
- Milk and dairy product transfer
- Poultry processing
- Water suction heavy duty

Construction: PVC tube with rigid PVC helix.

### **Service Temperature Range:**

-4°F (-20°C) to +150°F (+65°C)\*

#### **Features and Advantages:**

• Food Grade Materials – Hose complies with applicable FDA<sup>(03)</sup> and 3-A<sup>(01)</sup> requirements. Hose approved by USDA<sup>(12)</sup> for use in meat and poultry plants.

- **Transparent Construction** "See-the-flow." Allows for visual confirmation of material flow.
- Smooth Outer Cover Provides increased pressure rating and smooth surface for banding.
- Phthalate Free

| Nominal Specifications |       |       |      |       |                           |       |                          |       |                        |                    |          |
|------------------------|-------|-------|------|-------|---------------------------|-------|--------------------------|-------|------------------------|--------------------|----------|
| Series<br>Number       | ID    |       | OD   |       | Working<br>Pressure (psi) |       | Vacuum<br>Rating Hg (in) |       | Min. Bending<br>Radius | Standard<br>Length | Weight   |
|                        | (in)  | (mm)  | (in) | (mm)  | 68°F                      | 104°F | 68°F                     | 104°F | at 68°F (in)           | (ft)               | (lbs/ft) |
| FT075                  | 3/4   | 19.0  | 0.94 | 24.0  | 115                       | 75    | Full                     | 28    | 3                      | 100                | 0.17     |
| FT100                  | 1     | 25.5  | 1.28 | 32.5  | 100                       | 70    | Full                     | 28    | 3                      | 100                | 0.24     |
| FT125                  | 1-1/4 | 32.0  | 1.56 | 39.6  | 90                        | 65    | Full                     | 28    | 4                      | 100                | 0.44     |
| FT150                  | 1-1/2 | 38.1  | 1.80 | 46.5  | 85                        | 60    | Full                     | 28    | 6                      | 100                | 0.50     |
| FT200                  | 2     | 50.8  | 2.36 | 60.0  | 85                        | 60    | Full                     | 26    | 8                      | 100                | 0.71     |
| FT250                  | 2-1/2 | 63.5  | 2.88 | 73.2  | 65                        | 45    | Full                     | 26    | 10                     | 100                | 0.94     |
| FT300                  | 3     | 76.2  | 3.42 | 86.9  | 55                        | 40    | Full                     | 24    | 11                     | 100                | 1.14     |
| FT400                  | 4     | 101.6 | 4.51 | 114.6 | 50                        | 35    | Full                     | 24    | 18                     | 100/60             | 1.91     |
| FT500                  | 5     | 127.0 | 5.51 | 140.0 | 40                        | 25    | 28                       | 23    | 28                     | 100/20             | 2.41     |
| FT600                  | 6     | 153.4 | 6.59 | 167.4 | 30                        | 20    | 28                       | 15    | 48                     | 20                 | 3.28     |
| FT800                  | 8     | 204.7 | 8.85 | 224.7 | 25                        | 15    | 28                       | 10    | 60                     | 20                 | 5.67     |

NOTE: Service life may vary depending on operating conditions and type of material being conveyed.

NOTE: For details of the following compliances, refer to footnotes listed on page 63.

\*Actual service temperature range is application dependent.

 $\textbf{3A}^{(01)}, \ \textbf{BSE/TSE}^{(02)}, \ \textbf{FDA}^{(03)}, \ \textbf{Phthalate} \ \ \textbf{Free}^{(10)}, \ \textbf{RoHS}^{(11)}, \ \textbf{USDA}^{(12)}$ 

Because we continually examine ways to improve our products, we reserve the right to alter specifications or discontinue products without prior notice.